



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4271-011
Job Sheet 180384



Part No: D4271-011

Job Qty: 1 ea

Part Name: Beam Assembly, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No: GLOSS BLACK

Due Date: 7/10/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD verf:EC IPP RevA 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/10/18	7/10/18	0.00	0.00	Start Up Small Fab-3		JUL 12 2018
100	Small Fab	1 pcs	7/10/18	7/10/18	0.00	0.35	Small Fab-6		DAS 9
110	QC	1 pcs	7/10/18	7/10/18	0.00	0.00	QC5		DAS 9
120	Packaging	1 pcs	7/10/18	7/10/18	0.00	0.00	Packaging3-2		DAS 9-89 JUL 17 2018
130	QC21-SA	1 Ea	7/10/18	7/10/18	0.00	0.00	QC21		DAS 21 9-89 JUL 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	6 Ea (6 ea)	90-Start up Operation	5068653x3 5084117x3
D4271-025	End Fitting Assembly Fwd Beam	1 Ea (1 ea)	90-Start up Operation	5091199
D4275-1	Fwd Beam	1 Ea (1 ea)	90-Start up Operation	5091625
MS21043-3	Nut	6 Ea (6 ea)	90-Start up Operation	5062620
NAS1149C0332R	Washer	12 Ea (12 ea)	90-Start up Operation	509837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	6	178	0
	D4271-025	1	0	0
	D4275-1	1	0	0
	MS21043-3	6	1,065	0
	NAS1149C0332R	12	4,755	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 1:39 PM dart.lacelle.linda

4385

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ _____ _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Step #:		QTY Effective :		MRB (QSI042) Approval	
Work Order Deviation		Disposition			
Dart Aerospace Ltd. 1270 Aberdeen Street Hewlettbury, ON N6A 1K7 CANADA TEL: 1 813 632-5200 TEL: sales @ dartaero.com www.dartaerospace.com Container No: S091965 Part: D4271 - 011 Job No: 180384 Serial No/Batch: S091965 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/16/18		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			
FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					